

## De-Alconox M

### Membrane dealcoholization of beer



# Membrane dealcoholization

- Preserves aroma and taste of beer, no oxygen pickup
- Processing at low operating temperature <10 °C
- Low energy consumption
- Compact design with minimum space requirement

#### **Principle**

The basic principle of this dealcoholization technology is the pressure driven separation of a water/alcohol-mixture from the alcoholic beverage through a semi-permeable membrane. The amount of remaining alcohol in the final product can be controlled with high flexibility and will be equal or lower than 0.5% ABV.

Since this process takes place at low temperatures, no heat-related off-flavors are produced. Choosing the right pore size also prevents the loss of valuable aromatic substances. The product is treated in a closed system so that no oxygen pickup occurs.

This process is characterized by low energy consumption.

#### **Process**

In the first step, the concentration phase, a mixture of water and alcohol is separated from the product so that the volume of the product is reduced between 30 and 50 %. The second step causes a further reduction of the alcohol content by washing the remaining product with de-aerated water. The final alcohol content and the final volume of the dealcoholized product is determined by adding de-aerated water in the third step (Re-dilution phase).

#### Technical data / Capacities

Standardized membrane dealcoholization skids are available for daily production batches from 8 to 100 hl.

#### Technical data

Models:			capacity		
DBD010M	DN 25	1"	5 to 10 hl	132 to 264 gal	4 to 9 bbls
DBD015M	DN 25	1"	10 to 15 hl	264 to 396 gal	9 to 13 bbls
DBD025M	DN 25	1"	15 to 25 hl	396 to 660 gal	13 to 21 bbls
DBD040M	DN 40	1½"	25 to 40 hl	660 to 1 057 gal	21 to 34 bbls
DBD070M	DN 50	2"	50 to 70 hl	1 320 to 1 845 gal	43 to 60 bbls
DBD100M	DN 50	2"	80 to 100 hl	2 113 to 2 642 gal	68 to 85 bbls

Daily production

Bucher Denwel, spol. s r.o.

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#### **Technical support**

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Technical changes reserved.

#### Products

We develop and produce a wide range of specialized equipment and provide engineering solutions dedicated to help brewers to optimize their processes.

Combining experience and innovation we supply brewing equipment such as Filtration systems, Yeast plants, Water Deaeration, Blending, Carbonation, Dosing and Hard Seltzer systems, Dealcoholisation, CIP, Cold sterilisation, Flash Pasteurization and Beer tanks.

#### Services

We have a global presence. Our sales and service network is always available for you to provide consultancy, technical support and after sales service.